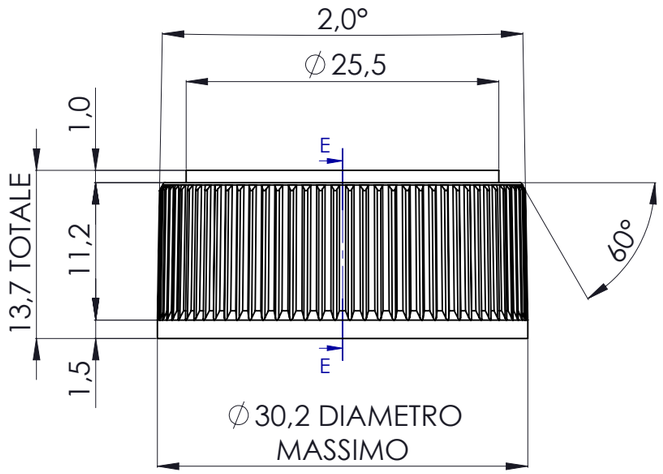
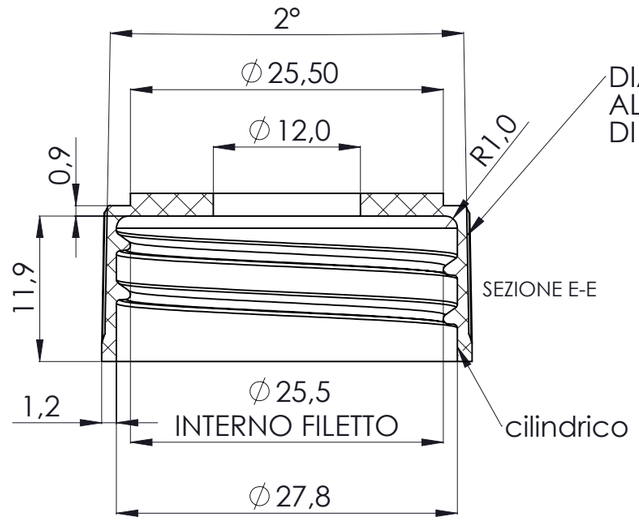
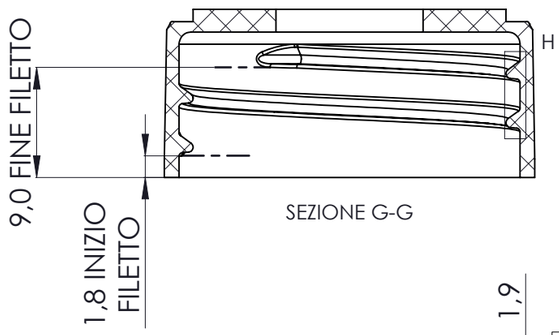
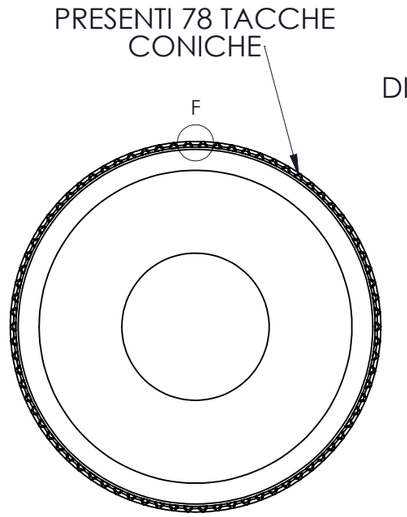
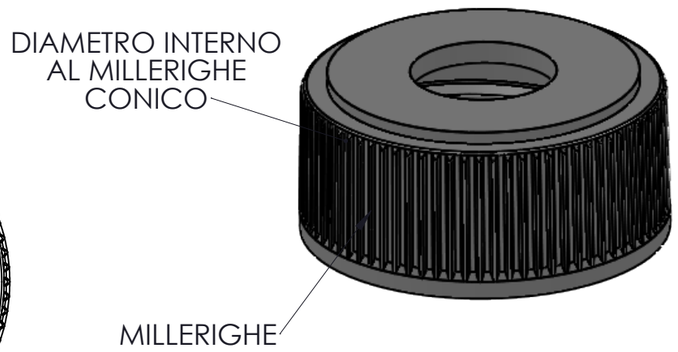
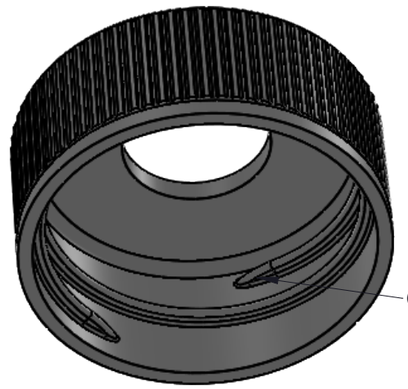


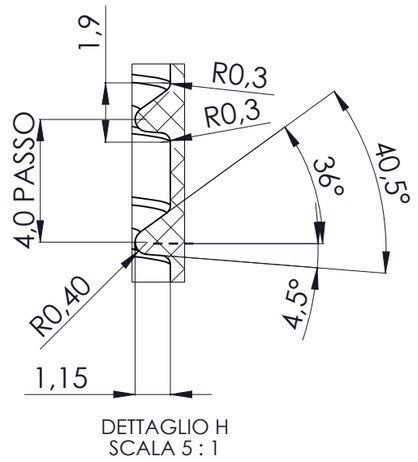



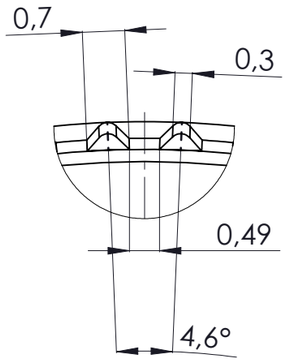




DETTAGLIO H
SCALA 5 : 1




DETTAGLIO F
SCALA 10 : 1

## PARTICOLARE SENZA RITIRO, QUOTE PLASTICA.

Data Creazione : martedì 1 dicembre 2020 17:19:56

Data Consegna disegni : 07/02/2020


***Tecnoplast snc*** - Progettazione e costruzione stampi per materie plastiche
Via Vecchia Reale, sn
15062 - Bosco Marengo (Al)
Tel. 0131.29.18.14
Fax 0131.28.88.14
P. IVA 0166 68 00 063


MODIFICHE:

COMMESSE PRECEDENTI :

| | |
|---|---|
| COMMESSA | 068-20 |
| REVISIONE | 0 |
| PROGETTO: | GHIERA 28/400 Ø 12 |
| DISEGNATO: | |
| APPROVATO: | |
| DESCRIZIONE TAVOLA: | |
| MATERIALE STAMPATO: | PP |
| % RITIRO STAMPAGGIO: | 1.6 |
| N° CAVITA': | 4 |
| QUANTITA': | |
| MATERIALE: | PP generico |
| TRATTAMENTO TERMICO: | |
| DUREZZA: | |
| DIMENSIONE: | |
| SCALA: | 2:1 |
| FORMATO | A3 |
| DATA: | 01/12/2020 |
| TAVOLA | 001 |

QUOTE SENZA TOLLERANZA

| | INTERASSI | LINEARI | | FORO Ø | ALBERO Ø | ANGOLO |
|---|---|---|---|---|---|---|
| 10.00 | js6 | G6 | g6 | G6 | g6 | ±5' |

| | 0÷10 | 10÷125 | 125÷250 | 250÷500 | ANGOLO |
|---|---|---|---|---|---|
| 10.0 | ±0.05 | ±0.1 | ±0.15 | ±0.2 | ±10' |
| 10 | ±0.1 | ±0.2 | ±0.35 | ±0.5 | ±1° |

| QUOTE | 0÷15 | 16÷35 | 36÷100 | > 100 |
|---|---|---|---|---|
| FIGURA | ±0.02 | ±0.03 | ±0.04 | ±0.05 |

I DISEGNI DEVONO ESSERE RIPOSTI NELLA PROPRIA CARTELLINA

COMPILARE TABELLA POSTERIORE PER ORE DI LAVORAZIONE


Questo disegno è di proprietà della Tecnoplast snc di Bosco Marengo (Al).
Ogni sua riproduzione o diffusione è rigorosamente vietata.


File: 068-20_001_Ghiera_Dropper_28-400_MR