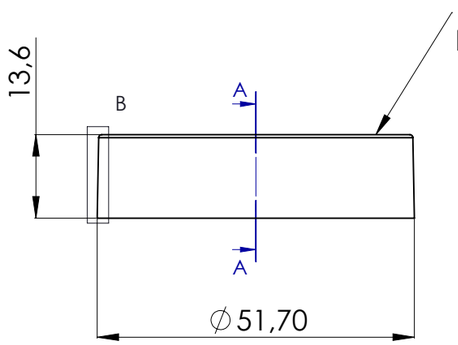
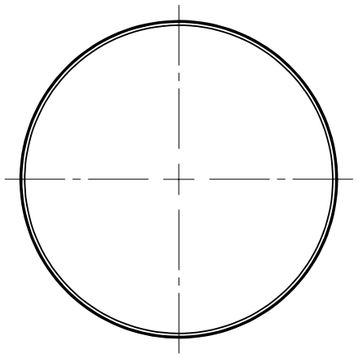
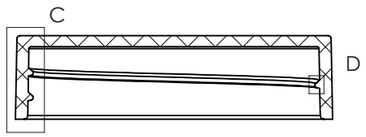
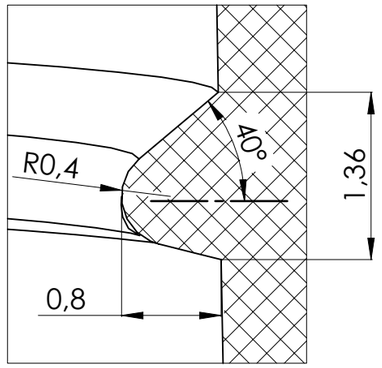






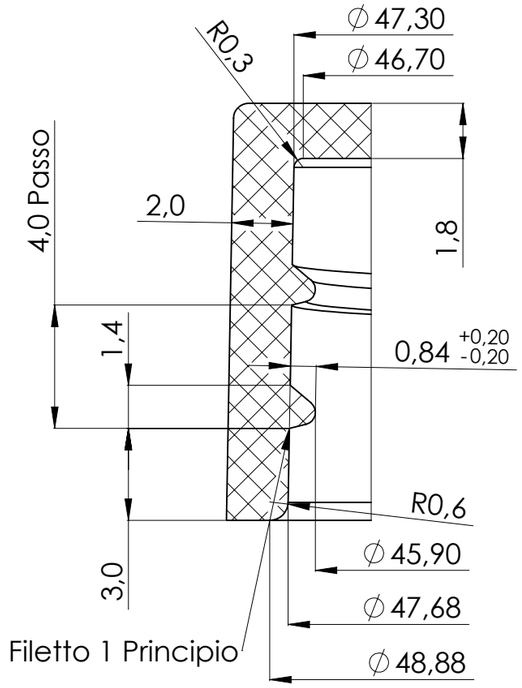
SEZIONE A-A

Dettaglio Filetto



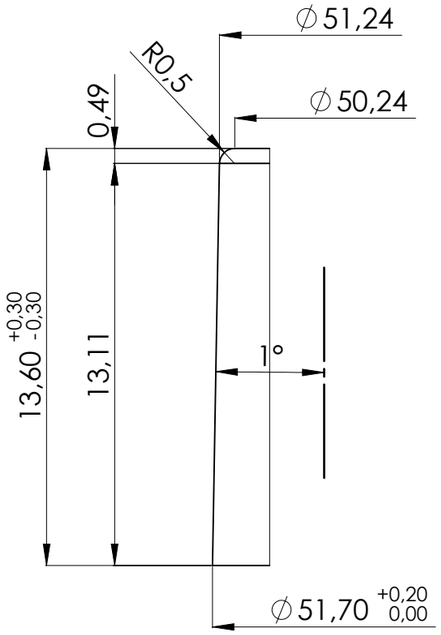
DETTAGLIO D
SCALA 20 : 1

Dettaglio Capsula Interno

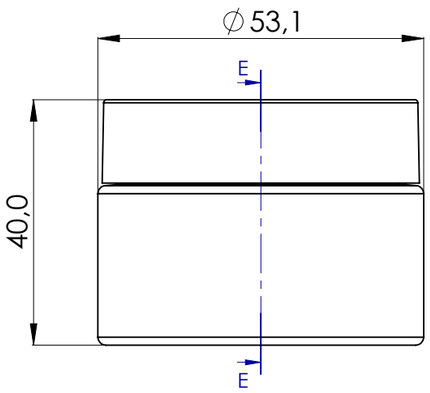


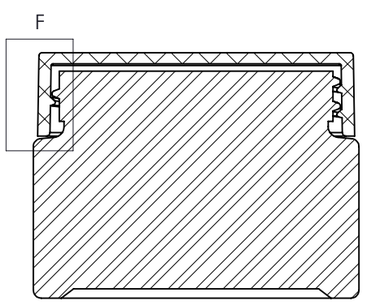
DETTAGLIO C
SCALA 5 : 1

Dettaglio Capsula Esterno



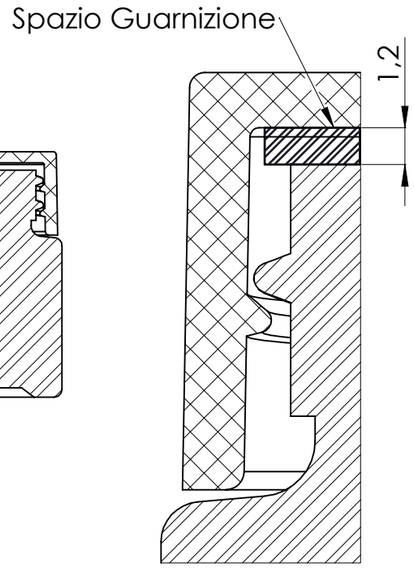
DETTAGLIO B
SCALA 5 : 1





SEZIONE E-E

DETTAGLIO F
SCALA 5 : 1



Tecnoplast snc - Progettazione e costruzione stampi per materie plastiche
Via Vecchia Reale, sn
15062 - Bosco Marengo (Al)
Tel. 0131.29.18.14
Fax 0131.28.88.14
P. IVA 0166 68 00 063

MODIFICHE:

COMMESSE PRECEDENTI :

COMMESSA	006-17
PROGETTO:	TP_PL_30
DISEGNATO:	
APPROVATO:	
DESCRIZIONE TAVOLA:	405
MATERIALE STAMPATO:	PP
% RITIRO STAMPAGGIO:	1.6
N° CAVITA':	0
QUANTITA':	
MATERIALE:	PP generico
TRATTAMENTO TERMICO:	
DUREZZA:	
DIMENSIONE:	
SCALA:	1:1
DATA:	01/02/2017
FORMATO	A3
TAVOLA	002

QUOTE SENZA TOLLERANZA

	INTERASSI	⌓	⌓	∅ FORO	∅ ALBERO	ANGOLO
10,00	js6	G6	g6	G6	g6	±5'
	0÷10	10÷125	125÷250	250÷500		ANGOLO
10,0	±0.05	±0.1	±0.15	±0.2		±10'
10	±0.1	±0.2	±0.35	±0.5		±1°

QUOTE	0÷15	16÷35	36÷100	> 100
FIGURA	±0.02	±0.03	±0.04	±0.05

I DISEGNI DEVONO ESSERE RIPOSTI NELLA PROPRIA CARTELLINA

COMPILARE TABELLA POSTERIORE PER ORE DI LAVORAZIONE

File: 006-17_002_Capsula Planet_30_48-400-405

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